

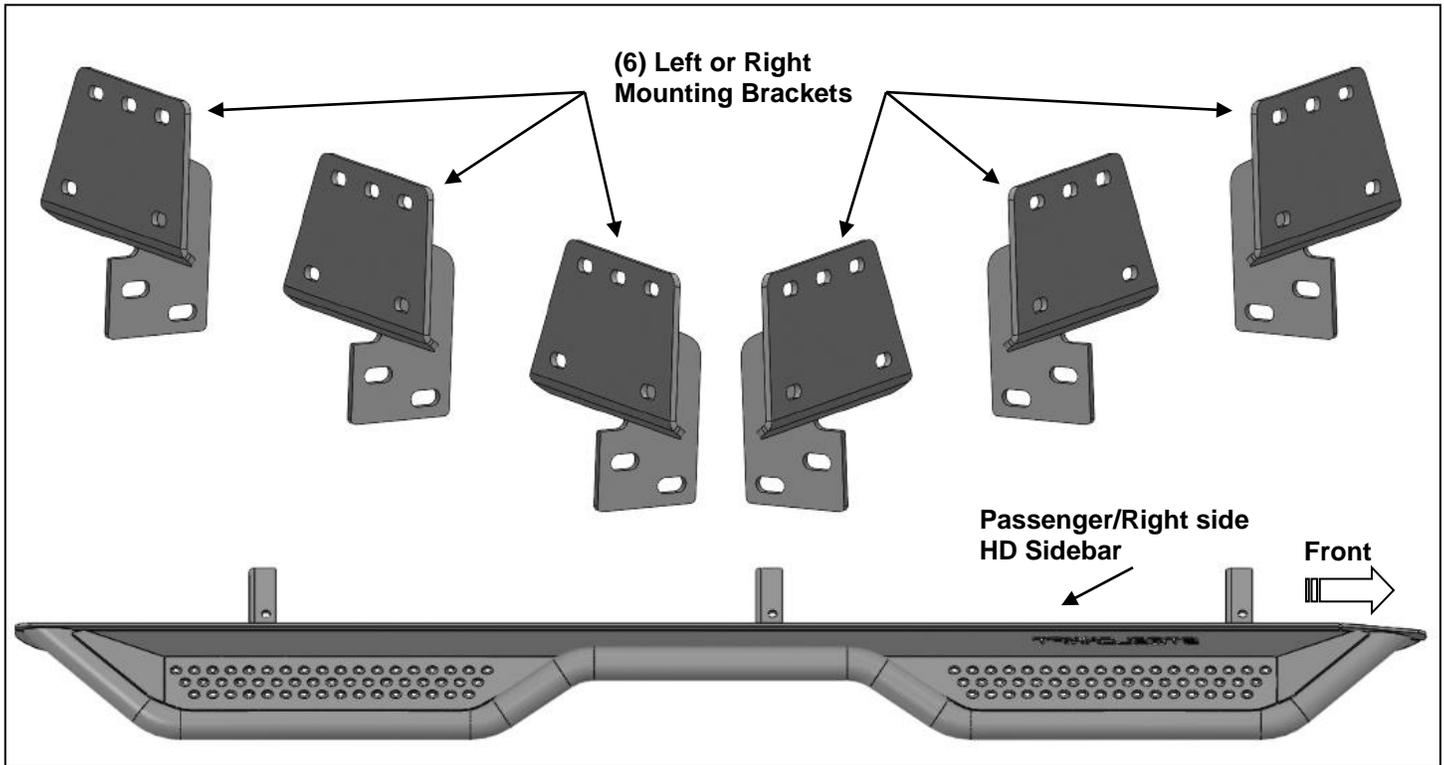
# **INSTALLATION INSTRUCTIONS**

**STEELCRAFT HD SIDEBARS  
2019 DODGE RAM 1500 CREW CAB**

**STEELCRAFT HD SIDEBARS  
2019 DODGE RAM 1500 CREW CAB**

**PARTS LIST:**

1	Driver/Left HD Sidebar	12	10mm Nylon Lock Nuts
1	Passenger/Right HD Sidebar	18	8-1.25mm Hex Nuts
6	Mounting Brackets	18	8mm Lock Washers
12	10-1.50mm x 35mm Hex Bolts	18	8mm x 24mm x 2mm Flat Washers
24	10mm x 27mm x 3mm Flat Washers		



**PROCEDURE:**

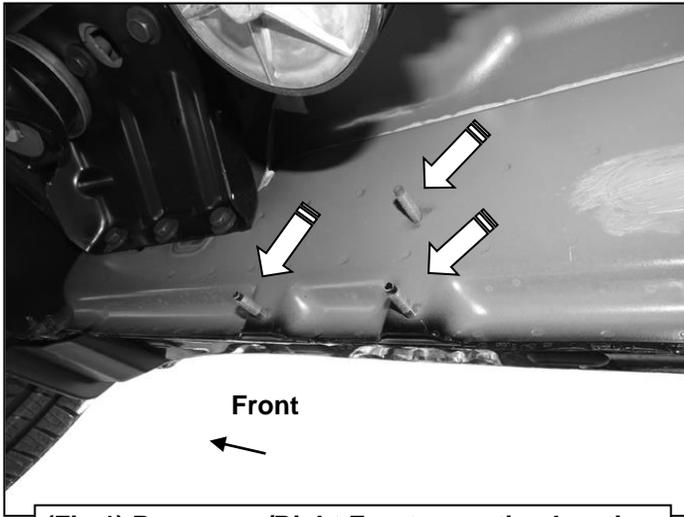
**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.**

1. Start the installation under the Passenger/Right side of the vehicle. Locate the front mounting location, (3) factory studs along the inner side of the rocker panel, **(Figure 1)**. Use a wire brush to clean off paint and debris from the mounting studs.
2. Select (1) Mounting Bracket. **NOTE:** All (6) Brackets are universal and will fit Driver/Left or Passenger/Right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Hex Nuts, 8mm Lock Washers and (3) 8mm Flat Washers, **(Figure 2)**. Leave hardware loose.
3. Repeat **Steps 1 & 2** to install Mounting Brackets on the Center and Rear mounting locations along the body panel, **(Figures 3 & 4)**.
4. Carefully unwrap and select the Passenger/Right Sidebar. Use the illustration above to help identify the correct Sidebar. Attach the Passenger/Right sidebar to the front of the Brackets with (6) 10mm Hex Bolts, (12) 10mm Flat Washers and (6) 10mm Nylon Lock Nuts, **(Figures 5—8)**. Do not tighten hardware at this time.
5. Level and adjust the Sidebar as necessary and fully tighten all hardware.
6. Repeat **Steps 1—5** for Driver/Left Sidebar installation.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

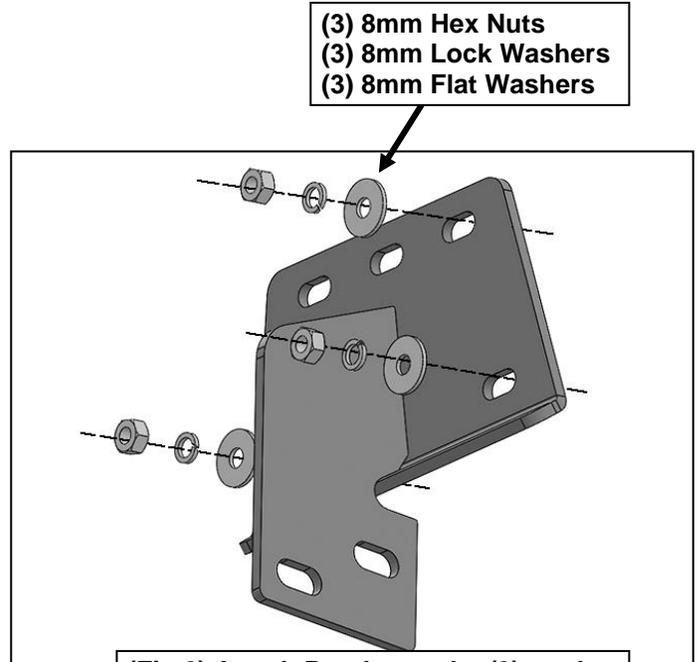
**To protect your investment,** Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Sidebar.

**STEELCRAFT HD SIDEBARS  
2019 DODGE RAM 1500 CREW CAB**

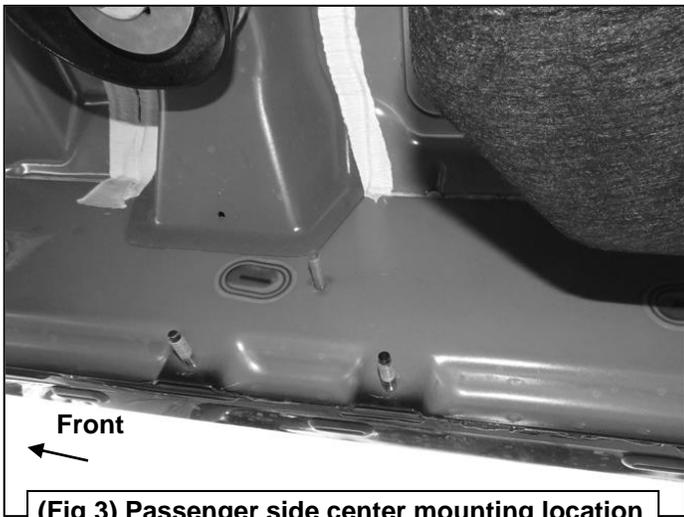
**Passenger/Right Side Installation Pictured**



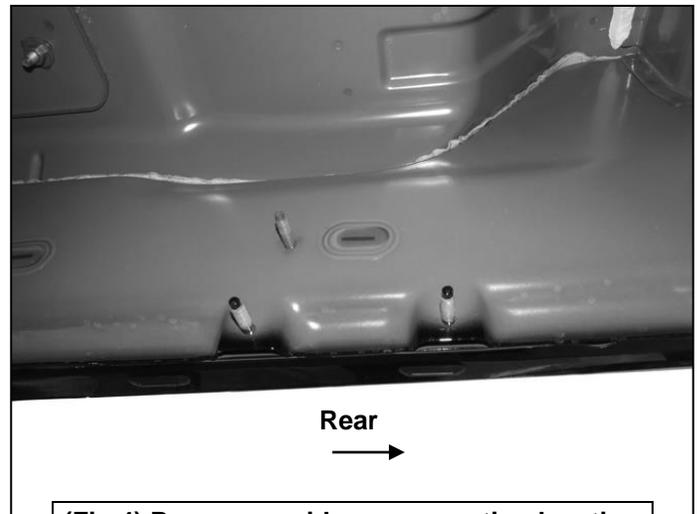
**(Fig 1) Passenger/Right Front mounting location**



**(Fig 2) Attach Bracket to the (3) studs**

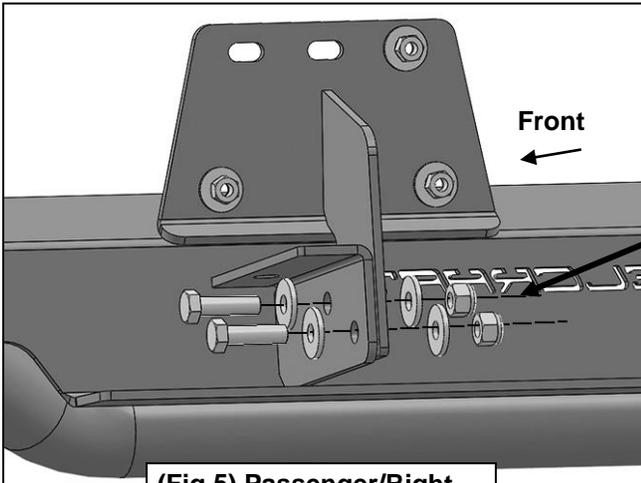


**(Fig 3) Passenger side center mounting location**



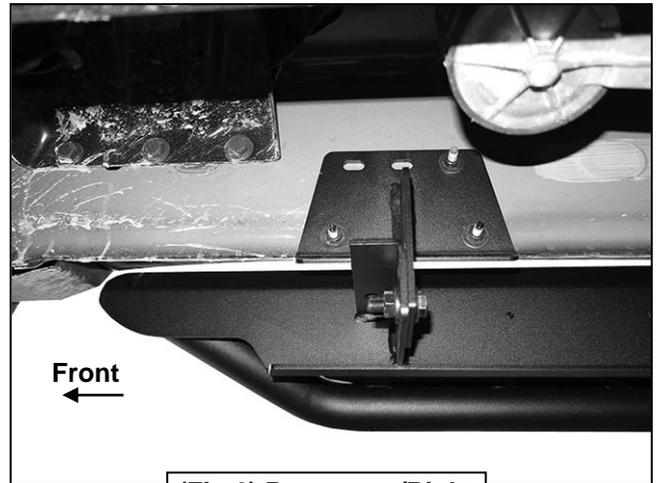
**(Fig 4) Passenger side rear mounting location**

Passenger/Right Side Installation Pictured

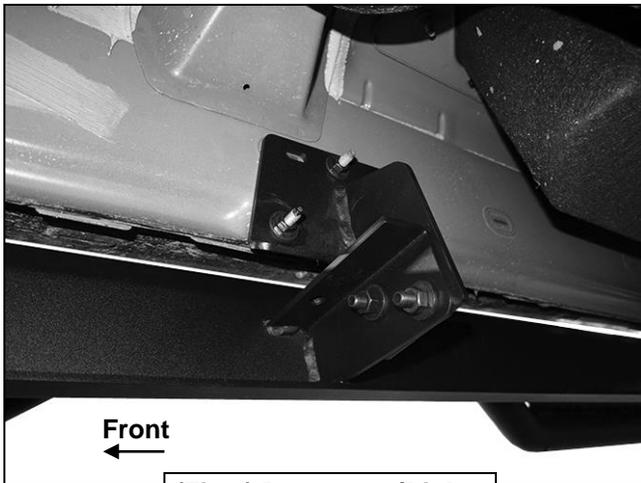


- (2) 10mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Nylon Lock Nuts

(Fig 5) Passenger/Right Front Sidebar installation



(Fig 6) Passenger/Right Front Sidebar installed



(Fig 7) Passenger/Right Center Sidebar installed



(Fig 8) Passenger/Right Rear Sidebar installed